**General**

The Hinge Jig can be hired or purchased from us to aid drilling the doors correctly. Firstly you should familiarize yourself with the Jig. Read the instructions fully and then attempt a practice run. This jig is suitable for most 35mm hinges. Apart From the Jig you will need an electric hand drill, square and a Pencil. You should carefully secure the doors you are working on, to a bench. During your rental of this item DIY-Kitchens take no liability.

**Centre Groove**

**Hinge Hole**

**Cutting**

**Block Levels(set to 5)**

**Hexagonal Shaft**

**Instructions**

Mark a line drawn with a square on the new door edge, which corresponds to the desired hinge hole centre.

Place the jig on the edge of the door. The center groove (fig 2 ) on the jig should match upto the centre line you have just marked. Ensure the block buffers are tight against the door edge. Then clamp securely in the desired positions.

Check the block levels are set to 5 on each side.(see fig 1)

Lock the hexagonal shaft into your drill then onto the top of the center shaft (jig 2) on the jig. Ensure the shaft is securely located before operating the drill.

Turn the drill on and push down. The spring below the gold hexagonal shaft should be fully compressed. Then release the pressure. (Do not remove the shaft until the drill has stopped.)

Repeat the above process for the other hinge holes. (We would recommend you practice on a scrap door, prior to using the device on your own doors.)

Option: There are 2 brass locator holes on the jig, these are for making the screw hole positions for the hinge. (caution when using these, they maybe slightly out of position due to the hinge type)
To release the hinge from the plate press the metal clip to the rear of the hinge plate.

To Adjust the door up and down turn the screw to the rear of the plate.

To Adjust the door in and out turn the screw in the centre of the hinge but located on the plate.
Once you have finished with the jig please return it in its original packaging to DIY Kitchens, at the following address:

DIY KITCHENS
26 LANGTHWAITE GRANGE BUSINESS PARK
SOUTH KIRKBY
PONTEFRACT
WEST YORKSHIRE
WF9 3NR.

When returning the jig please use either registered post or carrier for insurance purposes.

Once the jig is received in working order we will return your deposit.

If you have any further queries please don’t hesitate to contact us on 01977 608418